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CSWIP 3.1: Question with Answer and  
Explanation - Part 20 1) Why is it  
essential to clean the excess weld metal  
on completion of the production weld?  
After production weld finished. The  
surface to be examined shall be free  
from all dirt, grease, lint, oil, scale or  
slag.

## **CSWIP 3.1: Question with Answer and Explanation - Part 2 ...**

1) A drawing with symbols to BS EN  
22553 will show a 5mm leg filler by  
which of the following: a. a5 b. t5 c.  
(answer ) z5 d. 5Z a = Design throat  
thickness s = Depth of Penetration,  
Throat thickness z = Leg length(min  
material thickness) a =  $(0.7 \times z)$  2)  
Which of the following joint...

## **CSWIP 3.1: Question with Answer**

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## **and Explanation - Part 8 ...**

CSWIP 3.1 (WELDING INSPECTOR)  
MULTIPLE CHOICE QUESTIONS

## **CSWIP 3.1 (WELDING INSPECTOR) MULTIPLE CHOICE QUESTIONS**

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CHOICE QUESTIONS C. Welding  
procedure approval . D. Consumables for  
submerged arc welding. Answer: C .  
Question: 223 . Repair welding of in-  
service plant and equipment may be  
more difficult than ...

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C. Combinations between two different  
weld types



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